

In Figures 1-4, shown on page 7, a seaming method is depicted. With this seaming method, it can be seen that a can lid is placed on a can body where a peripheral curl extends over the edge of the can body. A chuck 4 rotates the can and lid. As the can and lid rotate, the peripheral curl is rolled underneath a portion of the can body to form a double seam by rollers 5 and 6.

The relevance to U.S. Patent Application No. 10/752,928 is that Japanese Patent Application No. 54-074184 details the state of the art of can lid seaming at the time the U.S. Patent Application No. 10/752,928 was filed.